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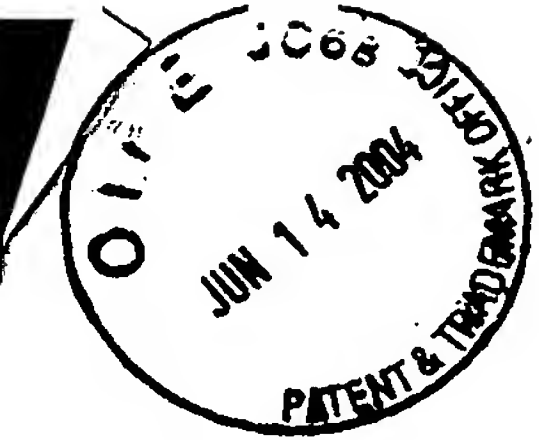


FIG. 1

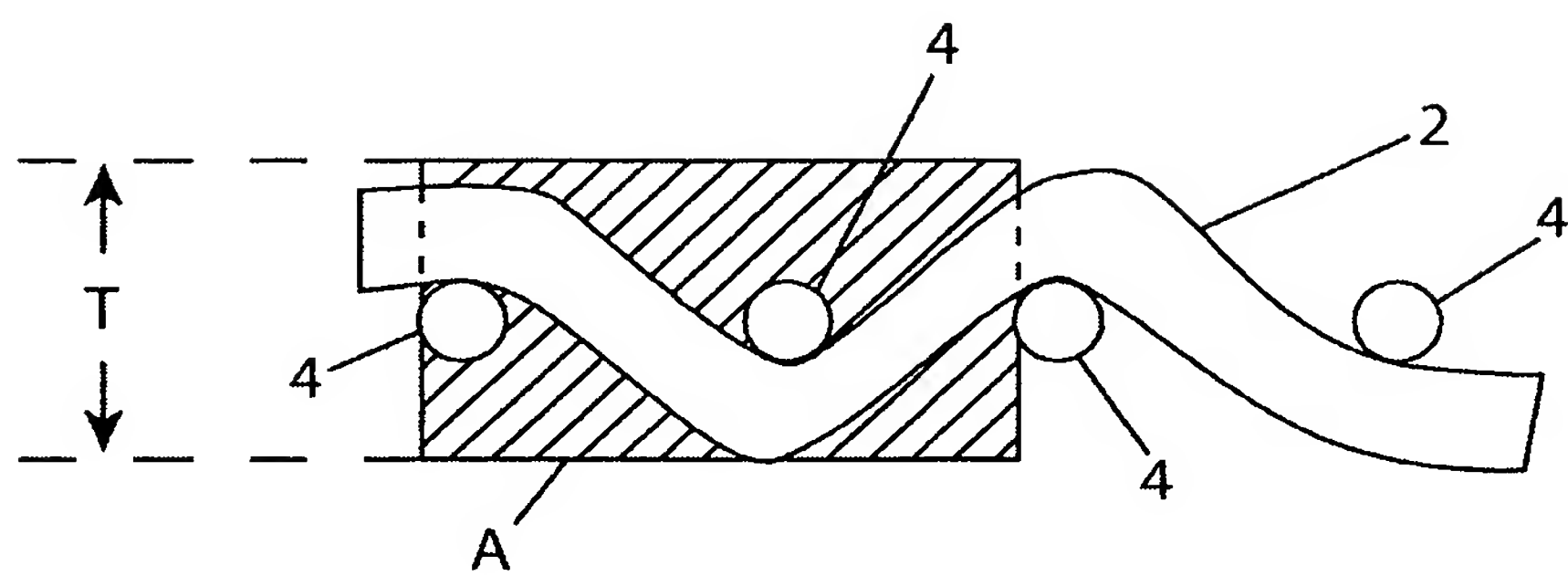
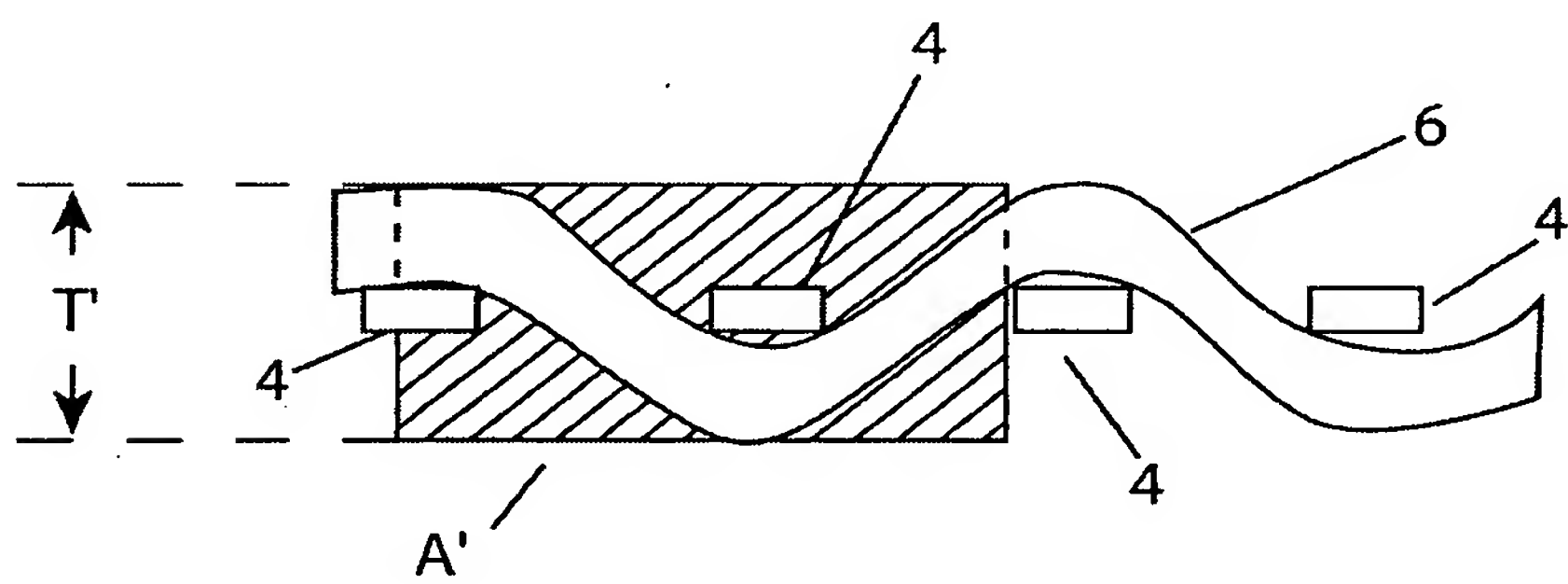


FIG. 2



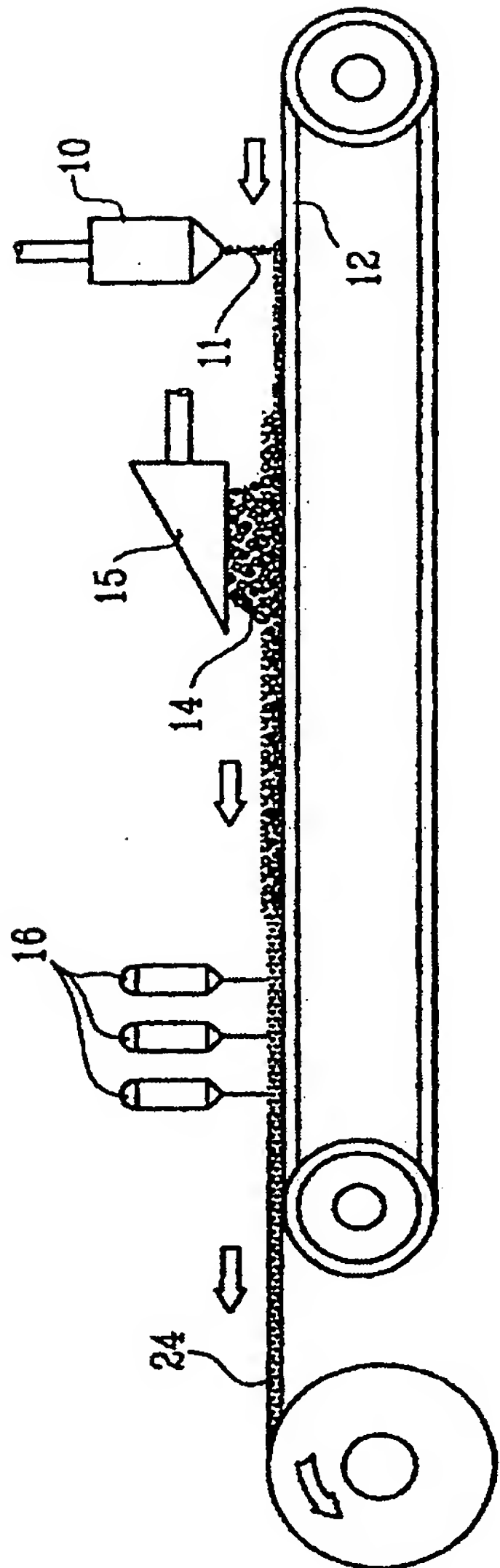
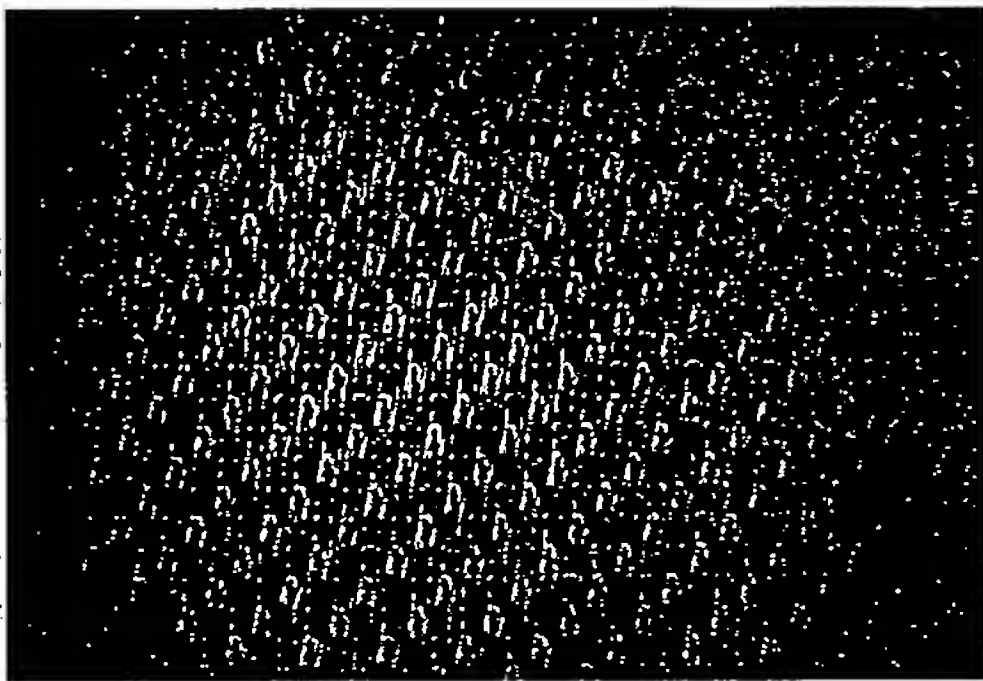
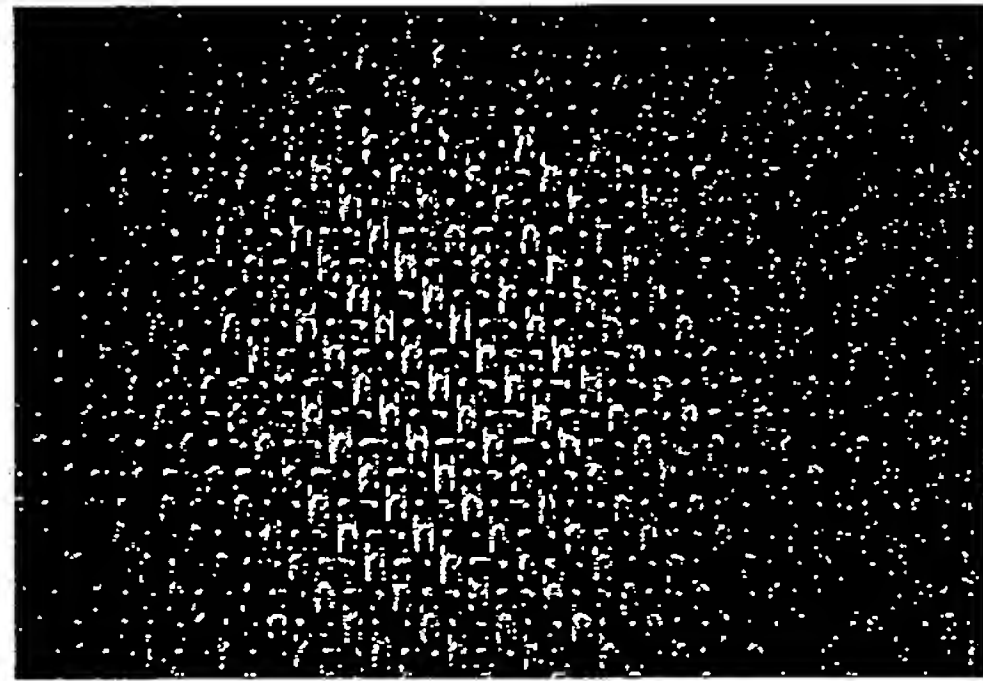


FIG. 3



Long Warp Knuckle Side
 ↑ machine direction ↑

FIG. 4A



Long Shute Knuckle Side
 ↑ machine direction ↑

FIG. 4B

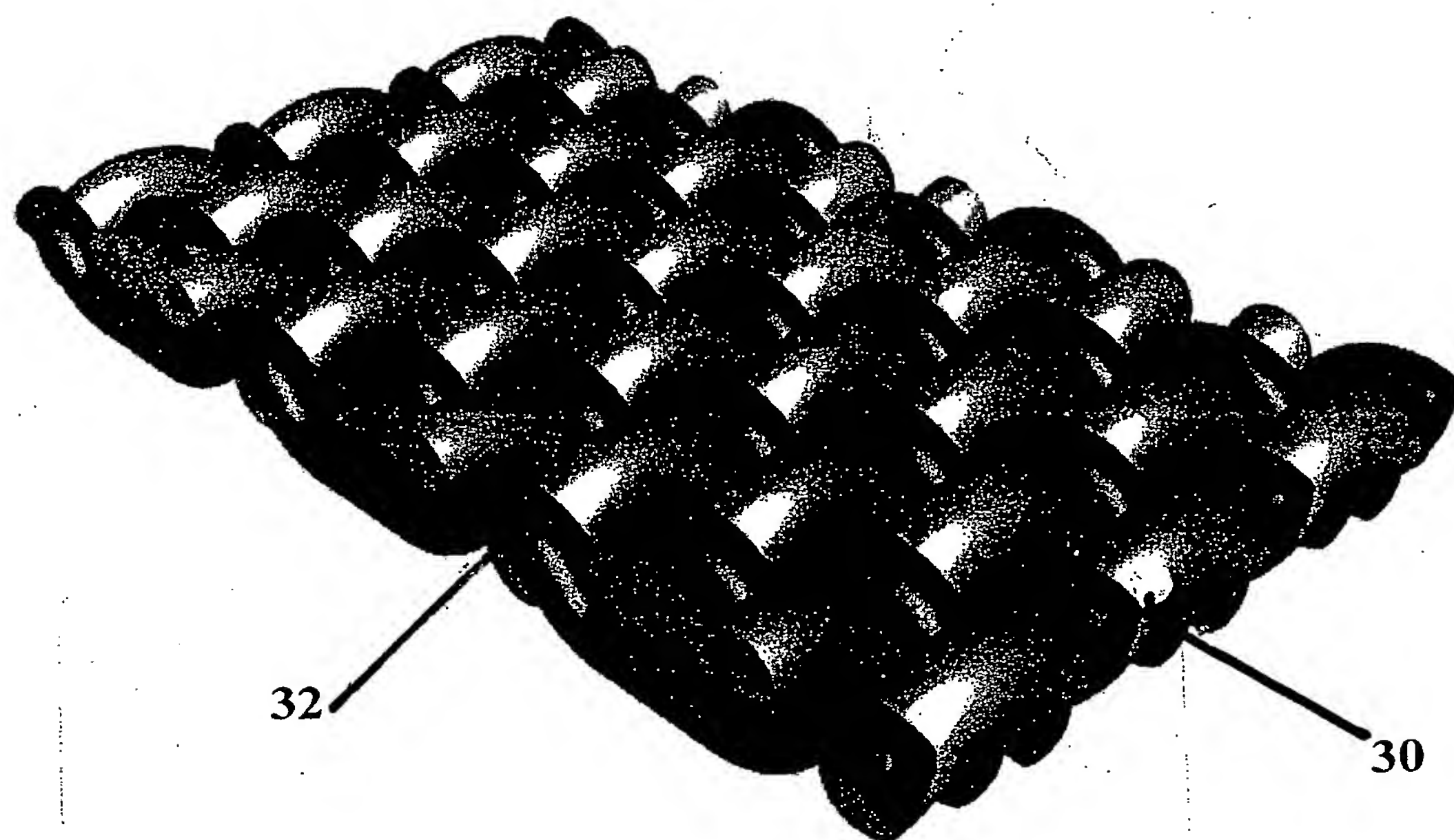
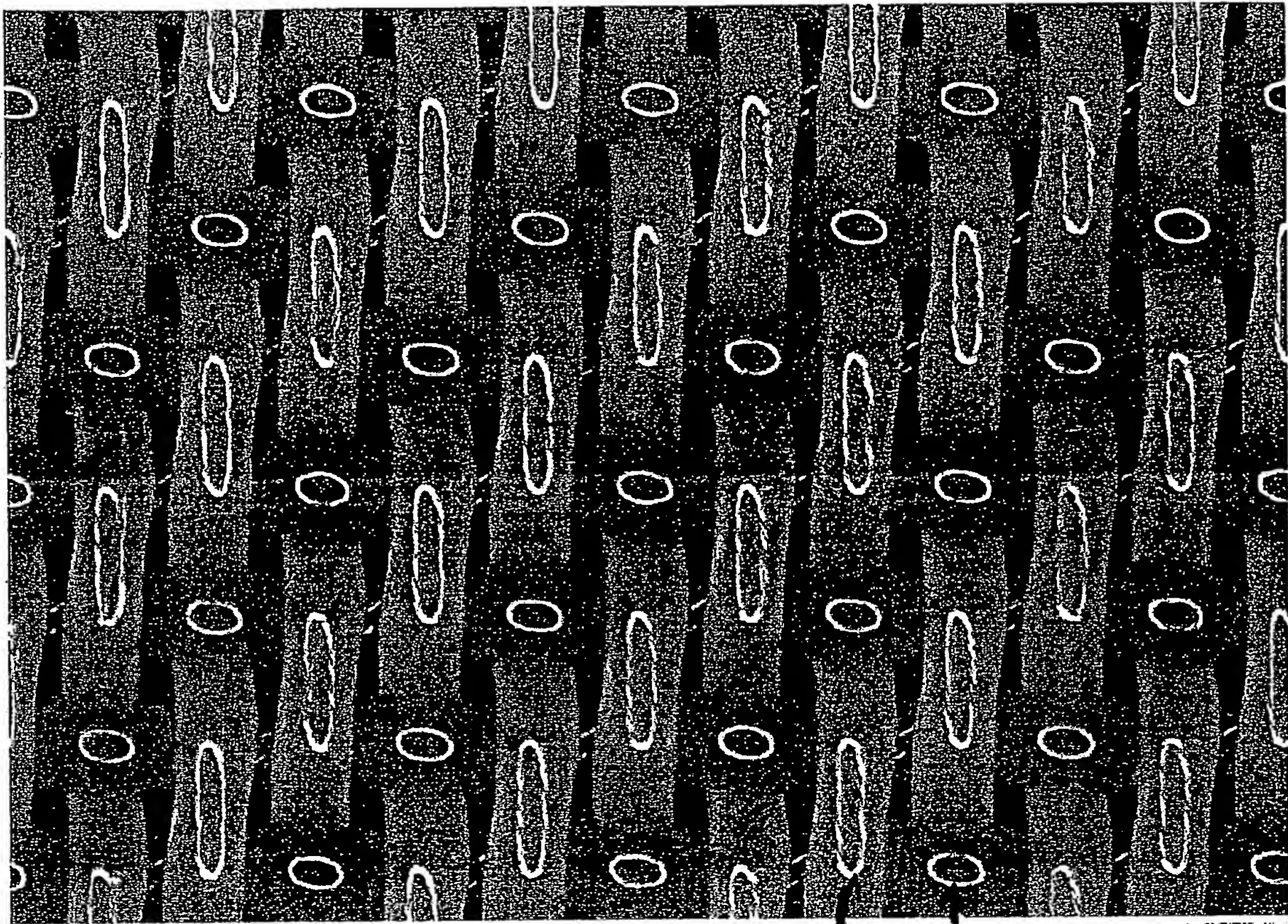
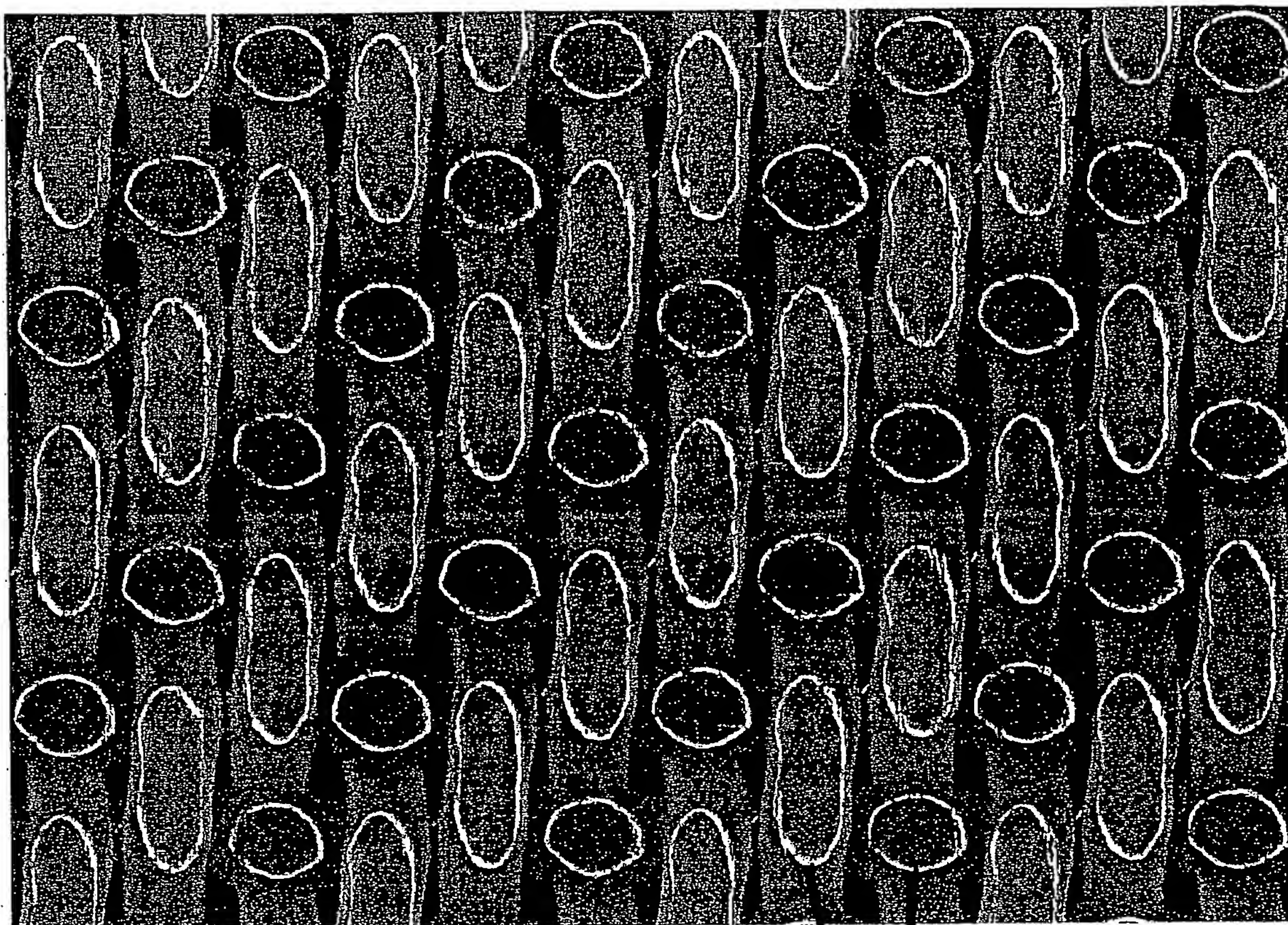


FIG. 5



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FIG. 6



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FIG. 7

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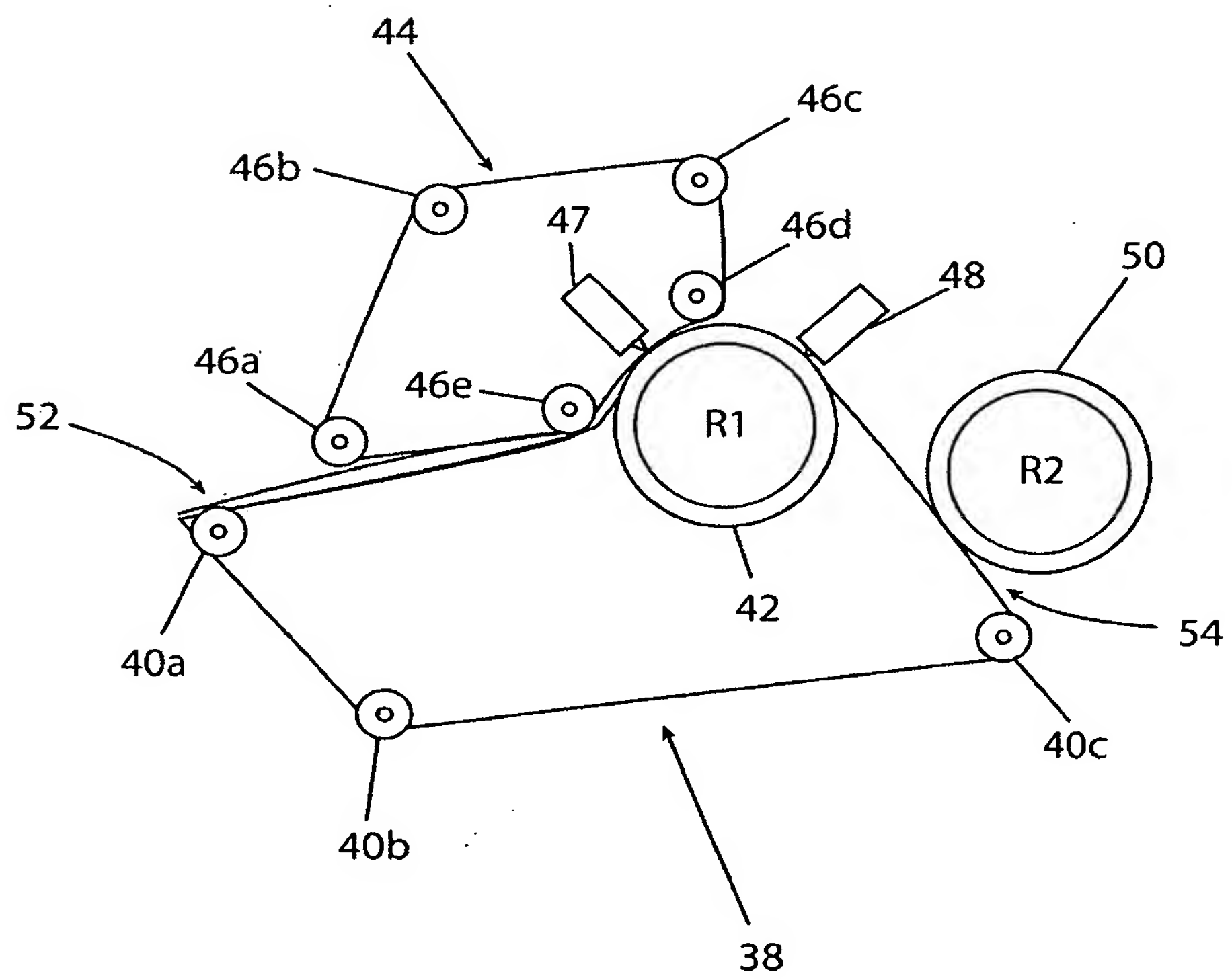


FIG. 9

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